



General Description

The EASY235, EASY237 and EASY238 are a pin compatible series of all round very high performance PLC kernels. They cover the powerful CoDeSys PLC runtime system and a CANopen master in one device. This gives an optimized platform for realizing OEM control systems. Its small form factor allows the module to be easily inserted into target hardware.

The kernel of this module is given by the Infineon C167 microcontroller.

16 digital inputs, 8 analog or digital inputs and 16 digital outputs with several special functions are realized on this module. The I/O pins may be configured to be either active high or active low.

There are several additional features provided with the I/O pins:

Three pairs of input pins may be used for direct connection of encoders with tracks A and B. Two additional channels provide hardware counting features with direction control. The encoder channels may also be configured as event counter input pins.

There, are five external interrupts channels, providing direct interrupt usage from IEC61131 applications.

The on board CAN transceiver allows direct connection to a CAN bus line according to ISO11898. For opto isolated CAN applications, the CAN transceiver may be bypassed.

A data bus extension unit gives great flexibility to expand the system with any types of peripherals just like Memory, LCDs etc. Access from within IEC61131 applications is done with a special library.

implemented PLC runtime system is programmable with the (3S) CoDeSys Software. It is one of the most powerful IEC 61131-3 programming tools for controllers' applications for Windows. All five languages of this standard are supported, plus a graphic editor for freehand FBD (function block diagram). CoDeSys produces native machine code for the EASY23X based C167-CPU.

Four asynchronous serial interfaces (RS232 / TTL) provide communications with several external components, PCs, scanners, machines etc.



Top View



Bottom View

The communication between the EASY23X and the CoDeSys programming tools, running on a PC, will be done with the RS232 interface. This allows online debugging, and in circuit programming. Visualization on PC is also possible using this connection.

The EASY237 and EASY238 have increased execution speed for the built in operating system and libraries and additional memory for IEC application program and data.

Costumer specific features are available on request.



Features

The following Chapters describe the main features of the EASY23X PLC core module. Additional features and libraries are available on request.

PLC features

- High speed 16 bit CPU kernel (Infineon C167) 2000 commands per millisecond
- IEC 61131-3 programmable with CoDeSys development environment
- Memory EASY235
 256 kByte PLC application code memory
 256 kByte PLC application data memory
- Memory EASY237
 512 kByte PLC application code memory
 256 kByte PLC application data memory
- Memory EASY238
 1 MByte PLC application code memory
 512 kByte PLC application data memory
- 16 digital input lines (TTL)
- 8 digital input lines (TTL) with additional analog conversion (10 bit Resolution)
- 16 digital output lines (TTL)
- Input- and output lines may be configured to be either active high or active low.

CANopen features

- CANopen master according to DS301 Version 4 DSP302 Version 3.0 DSP405 Version 2.0
- Up to 32 CANopen slaves supported
- Slave configuration with EDS files directly with CoDeSys PLC programming tool.
- CANopen slave according to DS401 Version 2.1
- Up to 250 Transmit PDOs (master mode)
 Up to 16 Transmit PDOs (slave mode)
- Up to 250 Receive PDOs (master mode)
 Up to 16 Receive PDOs (slave mode)
- Dynamic PDO mapping
- Variable PDO Identifier
- Node guarding, Life guarding, Heartbeat
- Svnc
- Emergency reporting for PLC application
- Client SDO transfer for PLC application
- Baud rate up to 1 MBaud
- CAN bus ISO11898 transceiver 82C251

Bus Interface

- Bus Extension unit for additional intelligent peripherals.
- 4 Chip Select lines for 8 bit peripherals with an address space of 64 kByte each
- 1 Chip Select lines for 8 or 16 bit peripherals with an address space of 128 kByte
- Built in library for bus access.

Interrupt features

- Interrupt processing for IEC61131 tasks
- 5 interrupt input lines with programmable edge sensitivity for interrupt execution: rising, falling or both edges
- 3 programmable priority levels

Encoder Interface

- Integrated incremental encoder interface with 5 channels.
- Direct connection of 2 track encoder types
- Event counter mode optional
- 32 Bit count values
- Built in library for complete encoder control

Serial Interfaces

- 1 serial programming interface RS232 for connection to the CoDeSys development environment or Visualization tools.
 57600 baud, no parity, 8 data bits, 1 stop bit
- 1 additional serial RS232 interface
 3 additional serial TTL interfaces
 programmable baud rates up to 57600

Additional features

- Temperature range 0°-70° (other on request)
- Package FBESmartModule (64mm x 54mm)

Customer features

Additional library features or OEM versions are available on request

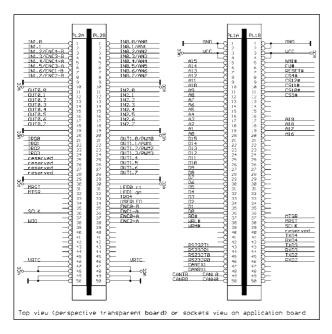
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Pin Assignment

This view shows the pinning and the headers position as they are used on an application board.



See attachment for enlarged figure

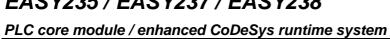
Pin Listing

Header PL1A					
Pin No.	Pin Name	Funktion			
1, 2	GND	Ground			
3, 4	VCC	5V Power Supply			
5 to 20	A15 to A0	Address lines A15-A0 for			
		external extensions			
21 to 36	D15 to D0	Data lines for external			
		extensions			
37	RD#	Read Signal for external			
		extensions			
38	WRL#	Write Low Signal for external			
		extensions			
39	WRH#	Write High Signal for external			
		extensions			
40 to 42	Nc	Not connected			
43	RS232T1	Asynchronous Interface 1			
		Transmitter (RS232)			
44	RS232R1	Asynchronous Interface 1			
		Receiver (RS232)			

Header F	Header PL1A				
Pin No.	Pin Name	Funktion			
45	RS232T0	Asynchronous Interface 0 Transmitter (RS232)			
46	RS232R0	Asynchronous Interface 0 Receiver (RS232)			
47	CANTX1	CAN Interface Transmitter Not supported			
48	CANRX1	CAN Interface Receiver Not supported			
49	CANLO / CANTXO	J8 (1-2): CAN-LOW signal for ISO11898 CAN-Bus On board CAN transceiver enabled J8 (2-3): Signal CAN Tx (transmit) On board CAN transceiver not used			
50	CANHO / CANRXO	J7 (1-2): CAN-HIGH signal for ISO11898 CAN-Bus On board CAN transceiver enabled J7 (2-3): Signal CAN Rx (receive) On board CAN transceiver not used			

Header F	Header PL1B					
Pin No.	Pin Name	Funktion				
1, 2	GND	Ground				
3, 4	VCC	5V Power Supply				
5	NMI#	Non-Maskable Interrupt				
6	BOOT#	Boots Trap Loader Input				
		(active low)				
7	RESET#	Reset in- or output				
8	CS4#	External Chip Select 4				
9 to 12	CS12# to	External Chip Select 12 to				
	CS9#	external Chip Select 9				
13 to 16	nc	Not connected				
17 to 20	A19 to A16	Address lines A19-A16				
21 to 36	nc	Not connected				
37	MTSR	- Synchronous serial inter- face Master transmit Slave receive				
38	MRST	- Synchronous serial inter- face Master receive Slave transmit				
39	SCLK	- Synchronous serial inter- face Shift clock in- or output				

EASY235 / EASY237 / EASY238





Header PL1B							
Pin No.	. Pin Name Funktion						
40	reserved	Reserved for future use					
41	TXD4	Asynchronous Interface 4					
		transmitter (TTL level)					
42	RXD4	Asynchronous Interface 4					
		receiver (TTL level)					
43	TXD3	Asynchronous Interface 3					
		transmitter (TTL level)					
44	RXD3	Asynchronous Interface 3					
		receiver (TTL level)					
45	TXD2	Asynchronous Interface 2					
		transmitter (TTL level)					
46	RXD2	Asynchronous Interface 2					
		receiver (TTL level)					
47 to 50	nc	Not connected					

Header PL2A						
Pin No.	Pin Name	Funktion				
1	IN1.0	Digital input Byte 1 Bit 0				
2	IN1.1	Digital input Byte 1 Bit 1				
3	IN1.2 /	- Digital input Byte 1 Bit 2 or				
	ENC4-B	- input of encoder 4 track B				
4	IN1.3 /	- Digital input Byte 1 Bit 3 or				
	ENC3-B	- input of encoder 3 track B				
5	IN1.4 /	- Digital input Byte 1 Bit 4 or				
	ENC4-A	- input of encoder 4 track A				
6	IN1.5 /	- Digital input Byte 1 Bit 5 or				
	ENC3-A	- input of encoder 3 track A				
7	IN1.6 /	- Digital input Byte 1 Bit 6 or				
	ENC1-B	- input of encoder 1 track B				
8	IN1.7 /	- Digital input Byte 1 Bit 7				
	ENC2-B	- input of encoder 2 track B				
9	GND	Ground				
10	VCC	5V Power Supply				
11 to18	OUT0.0 to	Digital output Byte 0 bit 07				
	OUT0.7					
19	GND	Ground				
20	VCC	5V Power Supply				
21 to 24	IRQ0 to	External interrupt request				
	IRQ3	input 0 3				
25 to 28	reserved	Reserved for future use				
29	GND	Ground				
30	VCC	5V Power Supply				
31	MRST	Synchronous serial inter-face				
		Master receive Slave transmit				
32	MTSR	Synchronous serial inter-face				
		Master transmit Slave receive				
33 to 35	nc	Not connected				
36	SCLK	Synchronous serial interface				
		Shift clock in- or output				
37	nc	Not connected				

Header PL2A							
Pin No. Pin Name Funktion							
38	WDO	Watchdog output					
39 to 45	nc	Not connected					
46	VRTC	Battery power supply input of Real Time Clock					
47,48	VCC	5V Power Supply					
49, 50	GND	Ground					

Header PL2B				
Pin No.	Pin Name	Funktion		
1 to 8	IN0.0 to	- Digital input byte 0 bit 07		
	IN0.7 /	- Analog input 07		
	AN0 to			
	AN7			
9	GND	Ground		
10	VCC	5V Power Supply		
11 to18	IN2.0 to IN2.7	- Digital input byte 2 bit 07		
19	GND	Ground		
20	VCC	5V Power Supply		
21 to 24	OUT1.0 to	- Digital output Byte 1 bit 03		
	OUT1.3 /	- PWM output 0 3		
	PWM0 to			
	PWM3			
25 to 28	OUT1.4 to	- Digital output Byte 1 bit 47		
	OUT1.7			
29	GND	Ground		
30	VCC	5V Power Supply		
31,32	LED0,	- Status indication LED		
00	LED1	output		
33	IRQ4	External interrupt request		
34	LICEDIED	input 4		
34	USERLED, SPI-CS0	LED output with user defined indication or		
	361-030	CS0 for SPI-Device		
35	ENC0-B	input of encoder 0 track B		
36	ENC1-A	input of encoder 1 track A		
37	ENC0-A	input of encoder 0 track A		
38	ENC2-A	input of encoder 2 track A		
39 to 45	nc	Not connected		
46	VRTC	Battery power supply input		
		of Real Time Clock		
47,48	VCC	5V Power Supply		
49, 50	GND	Ground		



Pin Description

All Pins of the device in exception Power-, RS232-and CAN-Pins, work with 5V logic levels. The ranges of the analog inputs are also 0V to +5V. All ground signals are connected to module ground.

All input / output pins are high impedance during reset. The EASY23X does not support internal pull up/down resistors. Use external components where needed. All digital input pins have Schmitt trigger characteristics. See chapter "Typical Applications" for additional information.

Also many of the in- or outputs have an alternative special function that depends on setting of the selected hardware configuration. So see also chapter "Hardware Configuration" for details.

RESET#: Reset input/output pin

The on board reset chip does the power up reset. It pulls the RESET# line low. So it is possible to reset external components during power up using this signal.

The reset pin may also be used as reset input. For a correct device reset by external components, provide a low level longer than 50 ms to the input RESET#.

<u>Note:</u> Do never drive a high level to the RESET#. This may cause permanent damage to the device. Use a push button or an open drain driver for this condition.

IN0.0 to IN2.7: Input pins

In default operation mode this pins are digital inputs with a range from 0V to VCC (TTL-level). They all use internal Schmitt trigger circuits. The function of several input lines (IN0.0 to IN0.7 and IN1.2 to In1.6) depend on setting of the selected hardware-configuration. See also "analog inputs" and "incremental encoder channels".

AN0 to AN7: Analog Inputs

This inputs are alternative functions of the digital inputs IN0.0 to IN0.7. The resolution of each analog input is 10Bit by the maximum input voltage range from 0V to +5V. For using these analog inputs they must be activated by selection of the corresponding hardware-configuration. See also chapter "Hardware Configuration" for details.

ENC0 to ENC4: Incremental encoder channels

The encoder inputs are alternative functions of the digital inputs. An incremental encoder must be connected to both track inputs (A and B) of the selected channel for correct up/down counter function. To enable these input lines for encoder channels, they must be activated by selection of the corresponding hardware-configuration.

OUT0.0 to OUT1.7: Digital output pins

In default operation mode this pins are used as digital output lines with TTL-levels. All output pins are high impedance during reset. The function of any alternative Output (OUT1.0 to OUT1.3) depends on setting of the selected hardware-configuration.

WDO: Watchdog Output

This pin toggles if the CPU is running and might be used to trigger an external watchdog timer in order to support output shut off in case of critical errors.

PWM0 to PWM1: Pulse wide modulation

Reserved for future use. The PWM outputs are alternative functions of the digital outputs OUT1.0 to OUT1.3 with the same voltage and current range.

IRQ0 to IRQ4: External interrupt request inputs

The interrupt request input allows the user to run real-time functions with a high priority. An interrupt starts with changing the input level. All Interrupts are edge triggered. The edge, rising or falling, that starts an interrupt, can be set by software configuration.

NMI#: Non mask able interrupt inputs

There is no function realized in the runtime system this time. Leave this Pin open. An on board pull up resistor is implemented. (Reserved for future use)

D0 to D15 / A0 to A19: data / address lines

Data bus lines and Address lines of the PLC core controller.

RD#, WRL#, WRH#: Read write control lines

Data bus control signals of the PLC core controller



CSx: Chip select lines

Chip Select lines for data bus extensions of the PLC core controller.

External bus unit

Ax, Dx, CSx, RD#, WRH# and WRL# are pins of the external bus unit for external extensions like RAM's and display drivers in example. The runtime system provides functions for external bus access.

FU#: Firmware Update

A low level during the reset at this pin activates the boots trap mode of the device. In boots trap mode, the asynchronous serial interface 0 (RS232T0 and RS232R0) are used for the in circuit firmware update. For normal operation, the FU# pin must be not connected or pulled to a high level (VCC). Make sure, that FU# is at high level during reset for normal operation.

The update may be done with a COM-Port from a PC/Notebook and an update tool (FLASHJET) from the manufacturer of EASY23X. For the correct connection to the PC/Notebook and the firmware update, see also the pin description of "Programming Interface" in this Chapter.

RS232T0, RS232R0: Programming Interface

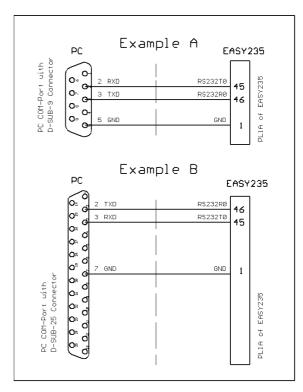
RS232T0 and RS232R0 is the transmitter and receiver pins of the asynchronous serial interface that is fixed used for the software development, visualization or firmware update. The pin RS232T0 and RS232R0 are driven by an on board RS232-transceive and uses RS232-level referenced to common ground (GND). So if you need a connection to a PC COM-Port, you need only a null modem connection like it is shown by the followed figure

<u>Software Developing Mode (normal operation):</u> The Interface provides serial communication between the EASY23X and the CoDeSys development tool, running on a PC/Notebook.

Setup the connection between CoDeSys and the EASY23X to 57600 baud, 8 data bits, no parity, 1 stop bit.

<u>Firmware Update:</u> This interface also is used for the firmware update with the same null modem connection

Null-Modem connection:



Use the Software FlashJet for downloading the new firmware to the EASY235's Flash memory.

The FlashJet software uses the EASY23X's integrated boots trap loader. For activation of the boot mode, the Pin 6 of PL1B (FU#) must be pulled down to GND during reset.

Steps for download:

- Connect your application board to a serial interface of your PC.
- Provide power supply to your application board
- 3) Start FlashJet software on your PC
- 4) Select file to download
- 5) Pull down signal BOOT# to GND level
- 6) Reset M167
- Start download on FlashJet software
- 8) After download remove GND level from signal BOOT#
- After the next reset the EASY23x will start the downloaded firmware version.

Download the FlashJet software from our web site www.frenzel-berg.de for free.





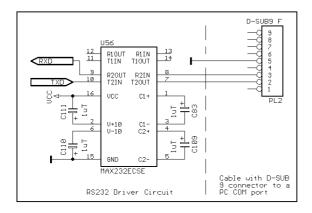
RS232T1, RS232R1: Serial interface 1

The serial interface 1 has the same functions as the serial interfaces 2 to 4. There is only one different point. There is an on board RS232-Tranceiver for Interface 1. The same as prescribed with the programming interface. Interface 2 to 4 uses TTLlevel.

TXDx, RXDx: Serial interface 2 to 4

The asynchronous serial interface 1 to 4 provides serial communication between the EASY23X and other devices. The interface 1 to 4 supports fullduplex asynchronous communication up to 115,2 Kbaud.

With exception of interface 1, all signals of these pins have TTL-levels. So if you need a connection to a PC or another RS232 device, you need an external RS232 driver circuit as shown in the following figure.



Note: The runtime system is using the interrupt mode of these interfaces. So the interrupt output jumpers J3 to J6 have to be closed (factory setting). Do not open this jumper.

MRST, MTSR, SCLK: High-Speed Synchronous **Serial Interface**

The High-Speed Synchronous Serial Interface SSC provides flexible high-speed communication between the EASY23X and other devices like microcontrollers, I/O-Chips, ADC/DAC's and more. The SSC supports full-duplex and half-duplex communication up to 5 MBaud. The serial clock signal can be generated by the SSC itself (master mode) or be received from an external master (slave mode). This allows communication with SPI compatible devices.

Note: This is a general description of the possibilities using the interface. The functions, which were realised in the device, must be given by the manufacturers firmware. User specific functions can be realized on request. See chapter "Hardware Configuration" for the implemented standard function.

CANH, CANL CAN Interface

The CAN Bus with its associated protocol allows communication between a number of stations which are connected to this bus with high efficiency. (Transfer speed up to 1 MBaud)

The firmware of EASY23X provides the CANopen protocol standard with full master functionality.

The on board CAN transceiver can be used or not, depending on the setting of Jumper J7 and J8.

EASY23X without using the CAN transceiver:

In case without using the on board CAN transceiver, a user specific (opto isolated) CAN driver circuit may be realised on the application board. Therefore the Jumpers J7 and J8 have to be set to position 2-3. In this condition the CANH pin is connected to signal CANRX and CANL to CANTX (TTL level).

EASY23X with using the CAN transceiver:

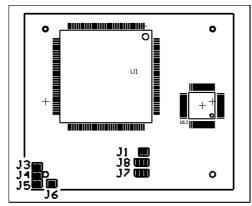
By using the on board CAN transceiver it is possible to connect the board directly to a two wire CAN bus associated to ISO11898.

Note: It is not allowed to set the Jumper J7 or J8 in position 1-2-3 same times. This might cause permanent damage to the device.

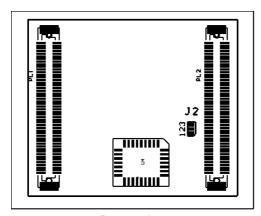


Jumper-Setting

Jumper	Setting	Prescription			
J1	open	External bus access (default)			
	closed	Single chip mode (not allowed)			
J2	1-2	RAM-type 2 x 512 kByte			
	3-2	RAM-type 2 x 128 kByte			
J3	open	reserved			
	closed	SIO INT1 (default)			
J4	open	reserved			
	closed	SIO INT2 (default)			
J5	open	reserved			
	closed	SIO INT3 (default)			
J6	open	reserved			
	closed	SIO INT4 (default)			
J7	1-2	Signal CANH0 on PL1A Pin 50			
	3-2	Signal CANR0 on PL1A Pin 50			
J8	1-2	Signal CANL0 on PL1A Pin 49			
	3-2	Signal CANT0 on PL1A Pin 49			



Top view



Bottom view

Memory

Memory Space

The following table shows the memory that is available for the PLC application program and data

PLC	Memory	Memory	
	IEC program	IEC data	
EASY235	256 kByte	256 kByte	
EASY237	512 kByte	256 kByte	
EASY238	1 Mbyte	512 kByte	

Handling the Device

Preventing latch up

The EASY23X is a CMOS device and may suffer latch up under the following conditions:

- A voltage higher than VCC or lower than GND is applied to any pin.
- 2) Absolute maximum ratings are exceeded

Handling of unused Pins

Do not leave unused <u>input pins</u> open. This might cause malfunction of the device.

Power Supply Pins

Make sure that all ground and power supply pins are connected to the same potential. Connect at least two ceramic capacitors of 100 nF and a tantalium capacitor of 1 μF between VCC and GND as close as possible to the device.

Output pins

All input pins are high impedance. All output pins for digital signals have a push/pull driver while PLC is running. But they are also high impedance during reset.

Pull up/down resistors

The EASY23X does not support internal pull up/down resistors. Use external components where needed.



Development Environment

For software development and software test the CoDeSys programming tool must be connected to the destination hardware via COM-port. Debugging, Tracing and more then can be done online. For such an environment, the following conditions must be met

For the serial connection the serial interface setup of CoDeSys must use: 57600 baud, no parity, 8 data bits, 1 stop bit

Note: If CoDeSys is already installed on your PC/Notebook start installation with Point 2).

System requirements: MS Windows 95, Windows NT 4.0 or later 32 MB RAM, Hard disc required: 25MB CD-ROM drive

- Installation of CoDeSys development tool on your PC/Notebook.
 - Insert CoDeSys compact disk into the CD-ROM drive.
 - If setup boots not automatically, open CDdrive in the windows explorer. In explorer double-click SETUP.EXE.
 - Follow the instructions that appear on your screen.

Note: if you had installed the CoDeSys from the frenzel + berg elektronik's CD, all targets and libraries was installed too. Continue with Point 3) in this case.

- 2) Install EASY23X targets and libraries from CD / floppy disk onto your PC / Notebook.
 - Insert compact disk or floppy disk with targets and libraries into CD-ROM drive.
 - With CoDeSys installation the "Install Targets" program was installed.
 - Start "Install Targets" program.
 - Then press button OPEN (öffnen) and open the target information file *.tnf from the directory *Targets* on CD / floppy disk.
 - Target must now shown in the left window.
 - Change the path of targets destination.
 Therefore search the base directory of your
 CoDeSys program. If you have done the default installation, this is
 - "C:\Programme\CoDeSysForAutomationAlliance"
 Now enter base directory and add the following path extension: \Targets\FBE

So the entry looks like the following example:

- "C:\Programme\CoDeSysForAutomation Alliance\ Targets\FBE"
- At last select the target in the left window and press button INSTALL (installieren).
- The right window shows the installed targets.

Using EASY23X stand-alone:

3) For using EASY235 stand-alone with CoDeSys development tool, you must connect the asynchronous interface 0 of EASY235 to a COM-port of the PC. Therefore you have to use a null modem connection as shown in chapter "Programming Interface" of this manual. In addition with a 5V power supply, connected to the Pins VCC and GND, the development environment is ready to start.

Using EASY23X with M167-EVA-Board:

3) For using EASY23X on the M167-EVA Evaluation board with the CoDeSys development tool, you must connect the header PCOM0 of the evaluation board to a COM-port of the PC with a Null-Modem cable.

Null-Modem cable:

M167-EVA (PCOM0)		PC COM-port (D-SUB 9)	PC COM-port (D-SUB 25)	
Pin 2		Pin 3	Pin 2	
Pin 3	-	Pin 2	Pin 3	
Pin 5	-	Pin 5	Pin 7	

After the asynchronous interface is connected, the power supply of the evaluation board may be plugged in. The development environment is ready to start. For details of the evaluation board, refer to 'Users Manual M167-EVA'.

Using EASY23X with your own application:

3) If you need the in-circuit programming in your application, it must be able to connect the serial interface 0 to a PC/Notebook. In example, place a plug for the interface on your application. In addition place a switch or a jumper, if in-circuit firmware update must be done in future time. (See the pin description "FU#" for details).



Absolute Maximum Ratings

Stresses greater than those listed parameters may cause permanent damage to the device. Functional operation should be restricted to recommended operation conditions. Exposure to absolute maximum rating conditions for extended times may affect reliability.

Parameter	Symbol	Rated Value		Units	Remarks
		Min.	Max.		
Power supply voltage	VCC	VSS - 0.3	VSS + 6.0	V	
Analog power supply voltage	AVCC	VSS - 0.3	VCC	V	
Analog reference voltage	AVREF	VSS - 0.3	VCC	V	
Input voltage	Vi	VSS - 0.3	VSS + 6.0	V	Vi < VCC + 0.3V
Output voltage	Vo	VSS - 0.3	VSS + 6.0	V	Vo < VCC + 0.3V
L level maximum output current	IOLMAX			mA	Time < 20 msec
L level maximum output current	loL			mA	
H level maximum output current	Іонмах			mA	Time < 20 msec
H level maximum output current	Іон			mA	
Maximum Power dissipation	Рмах			mW	
Operating temperature	TA	0	+70	°C	Standard temperature version
	TA	-40	+85	°C	Extended temperature version
	TA	-40	+105	°C	On request
Storing temperature	TA	-55	+150	°C	

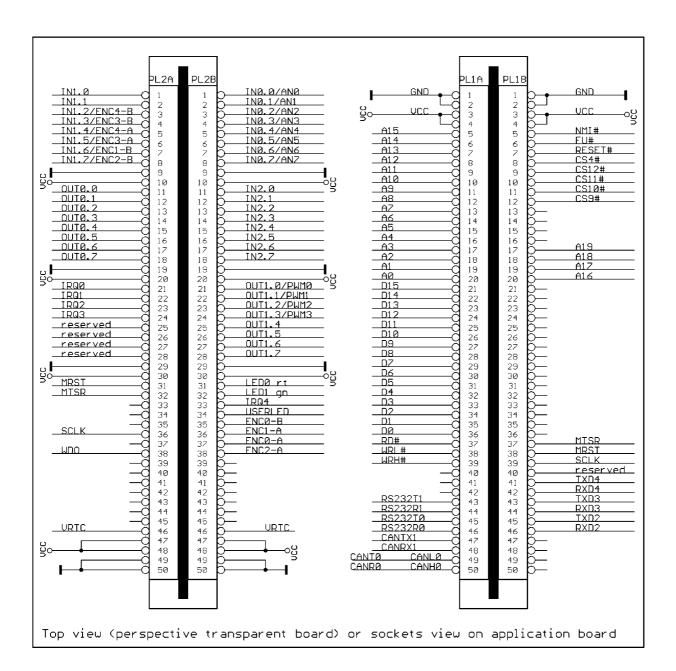
Recommended Operation Conditions and Characteristics

Functional operation should be restricted to recommended operation conditions.

Parameter	Symbol	Rated Value	Rated Value			Remarks
		Min.	Тур.	Max.		
Power supply voltage	VCC	4.5	5.0	5.5	V	
Analog power supply voltage	AVCC	0		VCC	V	
Analog reference voltage	AVREF			VCC	V	
Power supply current	Icc		180		mA	All inputs VIL or VIH
						All outputs open
Input H voltage	ViH	0.8 * VCC		VCC + 0.3	V	
Input L voltage	VIL	VSS - 0.3		0.2 * VCC	V	
Output H voltage	Vон	VCC - 0.5			V	Іон =
Output L voltage	Vol			0.4	V	loL=
Input leakage current	ILKC	-5		5	uA	
Crystal frequency	fosc				MHz	
Reset pulse width	tres	100			us	
Power on rise time	treslh	0.05		60	ms	
Maximum Power dissipation	Рмах				mW	
Operating temperature	TA	0		+70	°C	Standard Module
	TA	-40		+105	°С	On request

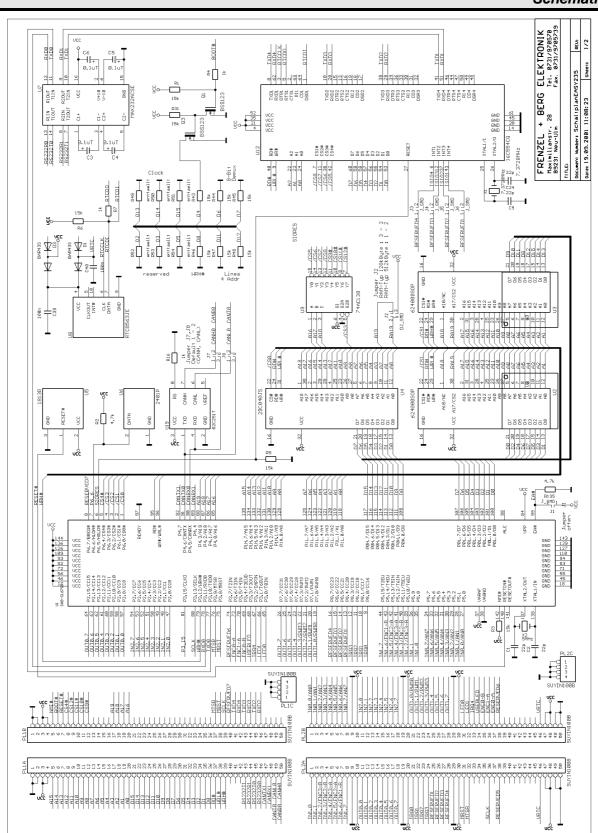


Pinning



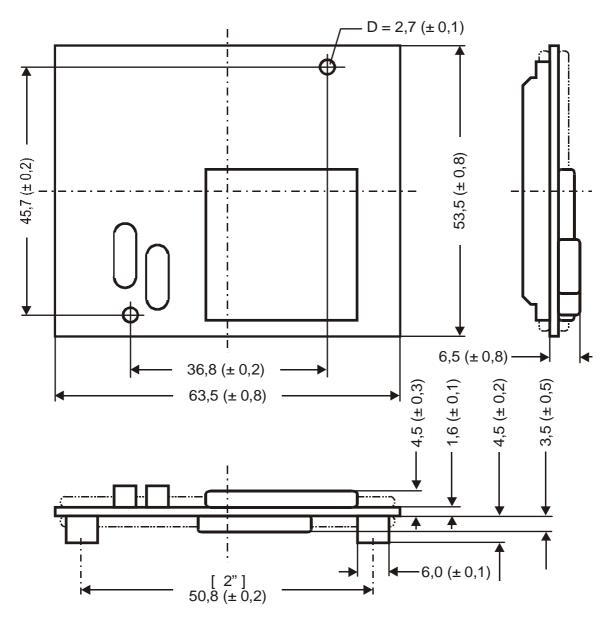


Schematic





Mechanical Dimensions



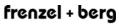
Package type: FBESmartModule



Ordering Information

Part Number	Part Name	Description	Temp. Range
PLC Core Module			
EZ00000.1363.02	EASY235-CR24-L4/SUY	EASY235 PLC Core Module	0°C 70°C
		standard temperature range	
		Suyin SMD connector type	
		(not recommended for new design)	
EZ00000.1363.03	EASY235E-CR24-L4/SUY	EASY235 PLC Core Module	-40°C 85°C
		extended temperature range	
		Suyin SMD connector type	
		(not recommended for new design)	
EZ00000.1364.01	EASY235-CR24-L4/FCI	EASY235 PLC Core Module	0°C 70°C
		standard temperature range	
		FCI SMD connector type	
		(recommended for new design)	
EZ00000.1363.03	EASY235E-CR24-L4/FCI	EASY235 PLC Core Module	-40°C 85°C
		extended temperature range	
		FCI SMD connector type	
		(recommended for new design)	0 - 0 -
EZ00000.1380.01	EASY237-40-4/FCI	EASY237 PLC Core Module	0°C 70°C
		standard temperature range	
		FCI SMD connector type	0
EZ00000.1381.01	EASY237E-40-4/FCI	EASY237 PLC Core Module	-40°C 85°C
		extended temperature range	
		FCI SMD connector type	-0
EZ00000.1383.01	EASY238-40-4/FCI	EASY238 PLC Core Module	0°C 70°C
		standard temperature range	
	_	FCI SMD connector type	
Evaluation Board			
EZ00000.1369.01	EASY21x/23x-EVA/SUY	Evaluation board to use with EASY23x	0°C 70°C
		PLC core module	
		Suyin SMD connector type	-0000
EZ00000.1370.01	EASY21x/23x-EVA/FCI	Evaluation board to use with EASY23x	0°C 70°C
		PLC core module	
	21.15	FCI SMD connector type	
SMD connector for application board			
EZ00000.0172.01	M167-CON/SUY	SMD-Connector SUYIN	
		(SUYIN 80064AT-100G2T)	
	1112 00112/201	2 pieces needed	
EZ00000.0173.01	M167-CON9/FCI	SMD-Connector FCI	
		PCB to PCB distance 9 mm	
F700000 0474 04	MAGZ CONE/EC	2 pieces needed	
EZ00000.0174.01	M167-CON5/FCI	SMD-Connector FCI	
		PCB to PCB distance 5 mm	
		2 pieces needed	
Development Environment			
EZ00000.7060.01	CoDeSys-CD	Software development tool for IEC 61131	
		programming	

EASY235 / EASY237 / EASY238





PLC core module / enhanced CoDeSys runtime system

General Description	
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CANopen features	2
Bus Interface	
Interrupt features	2
Encoder Interface	
Serial Interfaces	
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Pin Description	
RESET#: Reset input/output pin	
IN0.0 to IN2.7: Input pins	
AN0 to AN7: Analog Inputs	5
ENC0 to ENC4: Incremental encoder channels	5
OUT0.0 to OUT1.7: Digital output pins	5
WDO: Watchdog Output	
PWM0 to PWM1: Pulse wide modulation	
NMI#: Non mask able interrupt inputs	
D0 to D15 / A0 to A19: data / address lines	
RD#, WRL#, WRH#: Read write control lines	
CSx: Chip select lines	6
External bus unit	
FU#: Firmware Update	
RS232T0, RS232R0: Programming Interface	6
RS232T1, RS232R1: Serial interface 1	
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